

CERTIFICATE

Management system as per

BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Comprehensive Quality Requirements.

In accordance with TÜV UK Ltd procedures, it is hereby certified that

HARRIS PYE UNITED KINGDOM LTD.

5, Llandow Trading Estate, Llandow, Cowbridge, CF71 7PB, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

and as listed on the annex to this certificate

Product Type:	The management of marine, offshore and industrial projects, including design, fabrication, boiler refurbishment, tube stockholding, tube manipulation, welding, mechanical, instrumentation, and electrical services.
Product Standards:	2014/68/EU (Pressure Equipment Directive), UK Pressure Equipment Regulations (2016) + Schedule 24, PD5500, BS EN 13445 Parts 1 - 6 (Pressure vessels), BS EN 13480 Parts 1 - 6 (Metallic Industrial Piping), BS EN 12952 Parts 1 – 18 (Water tube Boilers and auxiliary installations), ASME Sec. I (Power Boilers), ASME VIII Div. I (Pressure vessels), ASME B31.1 (Power Piping), ASME B31.3 (Process piping), API 6A (Wellhead and Christmas Tree Equipment), Client specifications as applicable.
Welding and Inspection Standards:	BS EN ISO 15609-1, BS EN ISO 15609-2, BS EN ISO 15614-1, BS EN ISO 15614-7, BS EN ISO 5817, BS EN ISO 9606-1, BS EN ISO 9606-2, BS EN ISO 9606-4, ISO14732, ISO9712, PD5500, BS EN 13445-5, BS EN 13480-5, BS EN 12952-6, ASME IX, ASME V, ASME B31.1, ASME B31.3, API 6A And application standards as applicable.
Parent Materials:	Material groups: 1, 2, 5, 6, 7, 8, 11, 22, 35, 43 as per ISO 15608. P No. 1, 3, 4, 5A, 8, 10H, 11B, 15E, 25, 34, 42, 43, 45 as per ASME Sec. IX
Welding and Allied Processes:	As per BS EN ISO 4063, 111: Manual Metal Arc Welding (MMA), 121: Submerged Arc Welding (SAW), 131: Metal Inert Gas Welding (MIG), 135: Metal Active Gas Welding (MAG), 136: Tubular Cored Metal Arc Welding with Active Gas Shield (FCAW), 141: Tungsten Inert Gas Welding (TIG)
Responsible Welding Co-ordinators:	Mr. Philip McSparron

Certificate No: GB01764
Annex No: n/a
Audit Report No: 2021/30850



0065

Valid until: 12/01/2025
Initial Certification: 12/01/2022
Effective Date: 12/01/2022



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

TÜV UK Ltd, AMP House, Suites 27-29, Fifth Floor Dingwall Road Croydon CR0 2LX, UK www.tuv-uk.com